

MAY 23 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



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003790

D206-642-212
Job Sheet 177213



Part No: D206-642-212

Job Qty: 1 ea

Part Name: Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/22/18

Created By: Michelle Gagnon-Donovan

Type: ~~SOLD~~ *SALE*

Description:

Note: DWG REV Q SHEET 27 IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW Kit KJ/CP/JLM IPP
Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M EC verified by: JLM IPP REV:N
11.11.17 PER IIN REVO DD VERF;EC IPP Rev:O 12.11.21 ECN12-679 DD verf:JLM IPP Rev:P 14.04.24
ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/22/18	6/22/18	0.00	0.00	Start Up Stores/Pkg-1		<i>[Signature]</i> DAS 21 2018
110	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging1-2	DEC 0 6 2018	69 DAS
120	QC	1 pcs	6/22/18	6/22/18	0.00	0.00	QC4	DEC 0 6 2018	9-89 46
125	DC	1 pcs	6/22/18	6/22/18	0.00	0.00	DC		DAS 9-89
130	Packaging	1 pcs	6/22/18	6/22/18	0.00	0.00	Packaging3-1	DEC 0 6 2018	46
140	QC21-FG	1 Ea	6/22/18	6/22/18	0.00	0.00	QC21		9-89

Part Op 125 - Photocopy bluefile & type labels per PPP206-642-212 CHG008
Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-212 Location : FG083

DAS
21
9-89

DEC 0 6 2018

9-87
40
DAS 8-88
40
DAS 8-88
40
DAS 8-88
40
DAS 8-88

DEC 0 8 2018
DEC 0 8 2018
DEC 0 8 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	90-Start up Operation	5038750
AN4-6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5044186
AN4C5A	Bolt	1 Ea (1 ea)	90-Start up Operation	5019407
AN5-11A	Bolt	4 Ea (4 ea)	90-Start up Operation	5003927
AN5-7A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM123355
AN6-44A	Bolt	2 Ea (2 ea)	90-Start up Operation	F123265
D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5127943
D206-651-041	206 A/B Ground Handling Wheel	1 Ea (1 ea)	90-Start up Operation	5071508
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5054604 x 16 5054604
D2665-2	Saddle, RH, Fwd, Aft, Out	2 Ea (2 ea)	90-Start up Operation	5042672
D2666-2	Saddle, RH, Fwd, Aft, In	2 Ea (2 ea)	90-Start up Operation	507243
D2712	Set Screw	10 Ea (10 ea)	90-Start up Operation	5031303
D2884	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5022936
D2885	Saddle Spacer	2 Ea (2 ea)	90-Start up Operation	5054580
D3413-1	O-Ring	1 Ea (1 ea)	90-Start up Operation	7159722
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5075328
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	5056039
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation	5041168
NAS1149C0463R	Washer	1 Ea (1 ea)	90-Start up Operation	5019381
NAS1149D0363J	Washer	8 Ea (8 ea)	90-Start up Operation	5015269
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Start up Operation	5055952
NAS1149D0563J	Washer	8 Ea (8 ea)	90-Start up Operation	5039036
NAS1149D0663J	Washer	4 Ea (4 ea)	90-Start up Operation	5043782



Container No: S079905



Part: D206-642-212

Job No: 177213

Serial No/Batch: S079905

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/11/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-41A	8	227	0
	AN4-6A	12	1,198	0
	AN4C5A	1	112	0
	AN5-11A	4	179	0
	AN5-7A	4	3,434	0
	AN6-44A	2	140	0
	D206-642-241	1	4	0
	D206-651-041	1	2	0
	D2652	16	769	0
	D2665-2	2	7	0
	D2666-2	2	4	0
	D2712	10	797	0
	D2884	2	30	0
	D2885	2	38	0
	D3413-1	1	47	0
	MS21042L3	8	1,948	0
	MS21042L4	12	3,311	0
	MS21042L6	2	380	0
	NAS1149C0463R	1	267	0
	NAS1149D0363J	8	3,192	0
	NAS1149D0463J	24	7,036	0
	NAS1149D0563J	8	2,340	0
	NAS1149D0663J	4	1,111	0
Part Specifications				
Specifications could not be found.				

Plex 5/8/18 11:57 AM Dart.Gagnon.Michelle

